

RHS | **RAPID HOLDING
SYSTEMS** INC.

VICES



**HIGH QUALITY AND
AFFORDABLE TOOLING**



sales@rapidholdingsystems.com



www.rapidholdingsystems.com



(519) 999-9723

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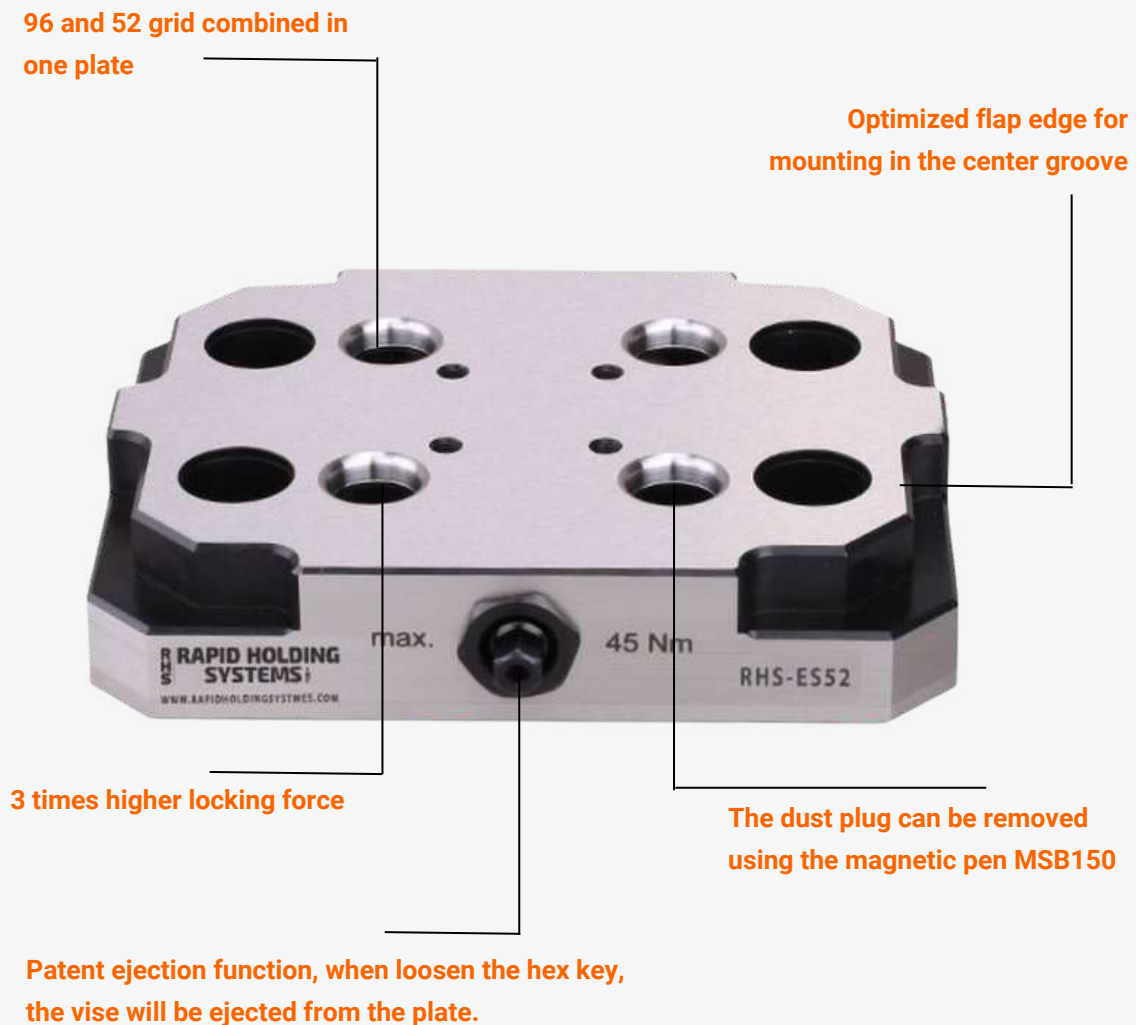
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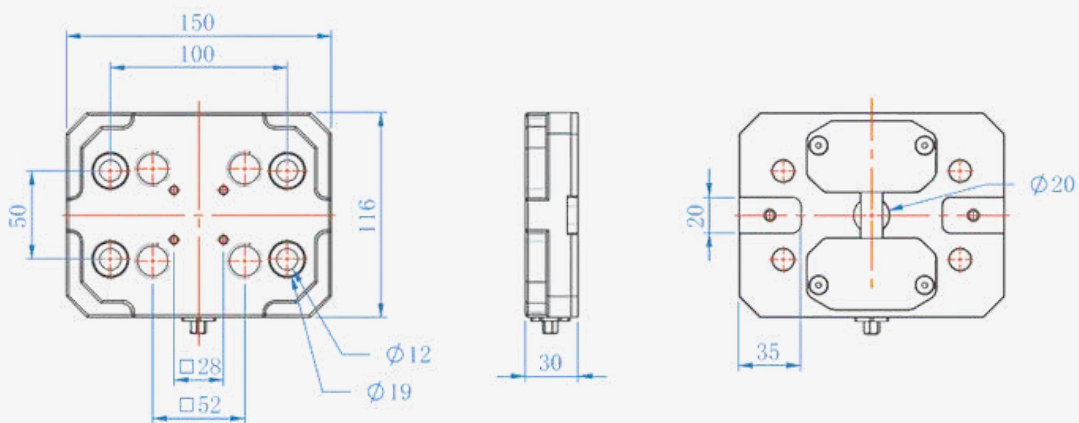
ZERO-POINT BASES

ZERO-POINT TECHNOLOGY UPGRADED

Zero-Point Plates is a development by GIN which has a significantly higher pull-in force than the systems already on the market, in addition to the established properties. Combination plates with 96 and 52 centres in one plate are also possible.

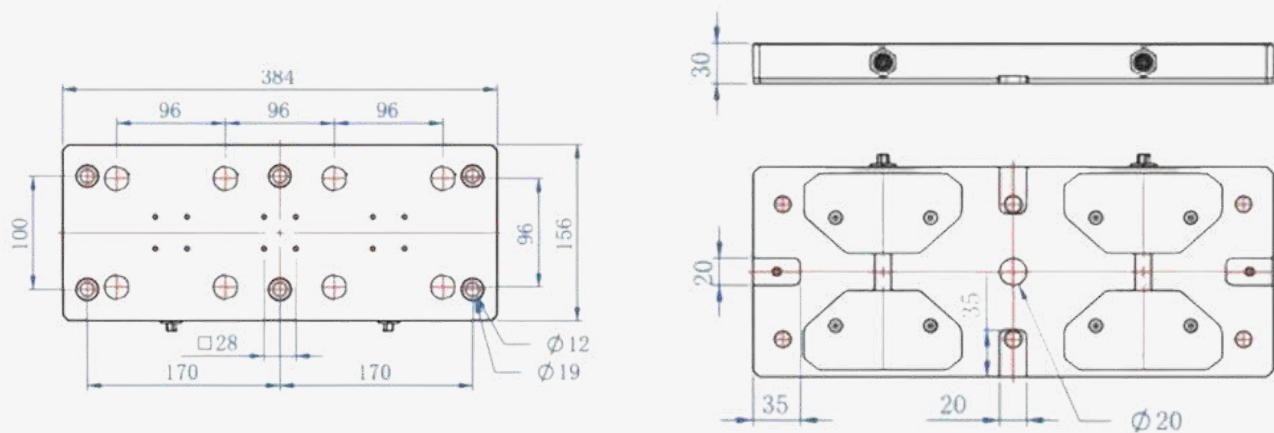
The locking technology also consists of significantly less components than comparable systems. This results in only minimal friction losses and 3 times higher locking force is generated.



RHS - ES52


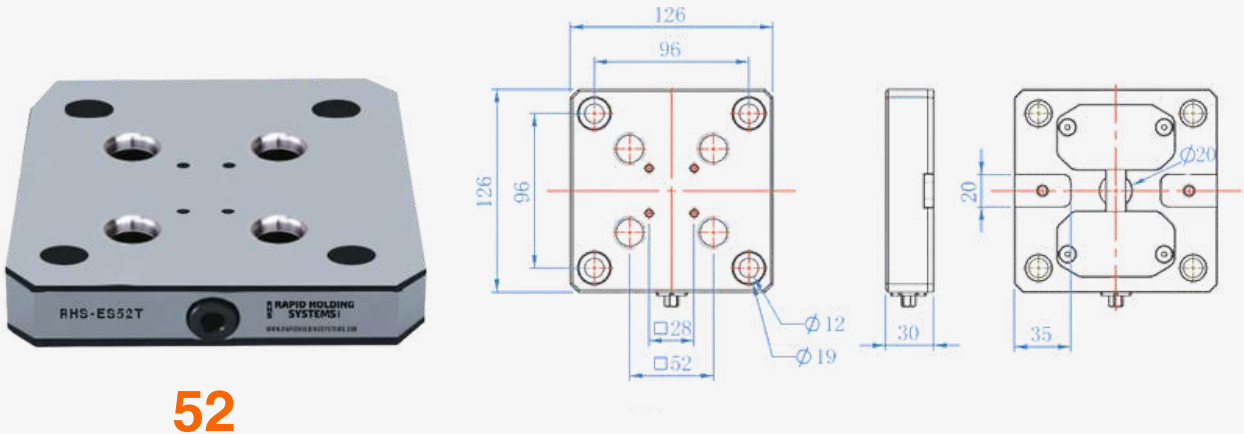
Series No	64901
Model	RHS- ES52
Dimensions mm	150 x 116 x30
Zero-point system mm	52
Zero-point bolt mm	16
Compatible	RHS-PV77-54 / RHS-PV77-75
Max. tightening torque Nn	45
Holding force (4 studs) Kn	60
Accuracy mm	0.005
Weight kg	2.0

RHS - ES96D

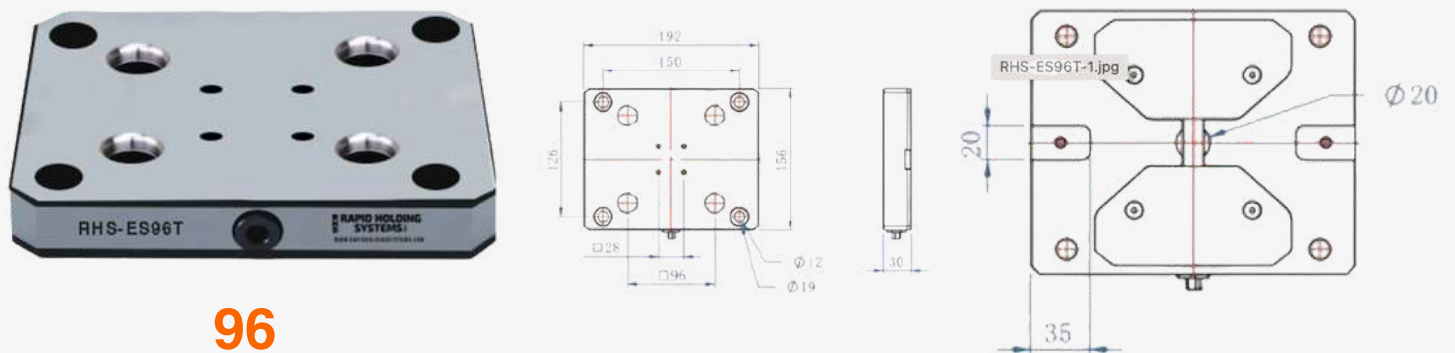


Series No	64905
Model	RHS - ES96D
Dimensions mm	384X156X30
Zero-point system mm	96
Zero-point bolt mm	20
Compatible	RHS-PV125-75/ RHS-PV
Max. tightening torque Nn	45
Holding force (4 studs) Kn	60
Accuracy mm	0.008
Weight kg	14.7

Suitable for tombstone on horizontal machining center.



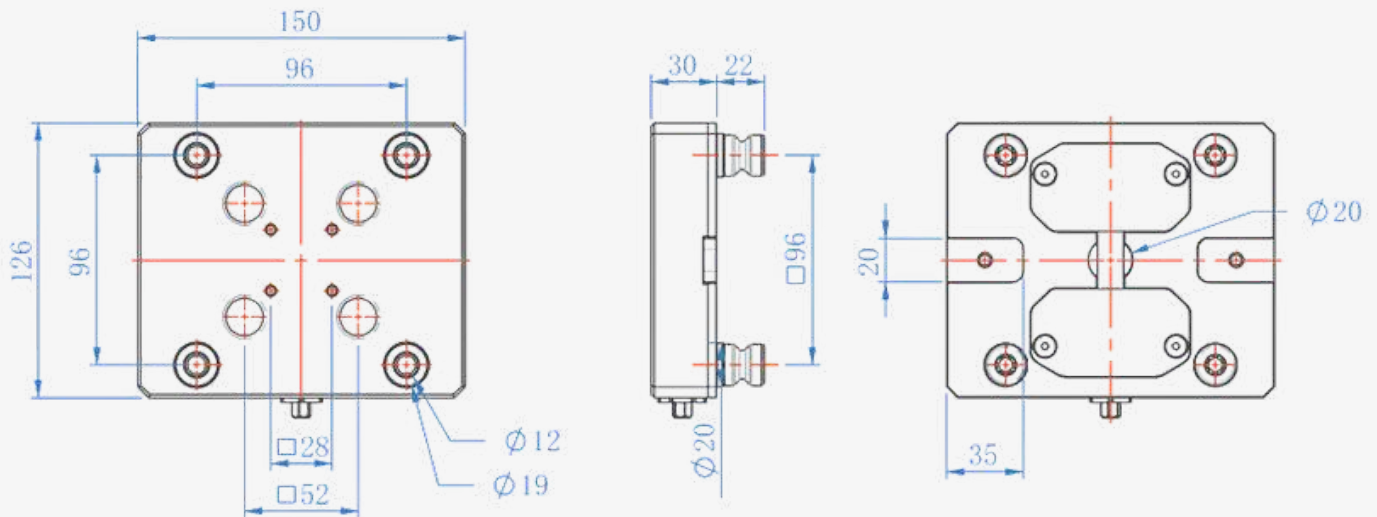
52



96

Series No	64901	64911
Model	RHS- ES52T	RHS- ES96T
Dimensions mm	126 x 126 x 30	192 x 156 x 30
Zero-point system mm	52	96
Zero-point bolt mm	16	20
Compatible	RHS-PV77-74 / PV177-75	RHS-PV125-75 / PV125-125
Max. tightening torque Nn	45	
Holding force (4 studs) Kn	60	
Accuracy mm	0.005	0.00
Weight kg	2.0	7.0

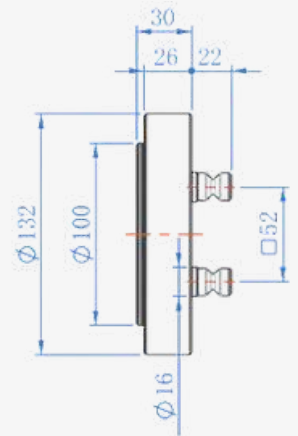
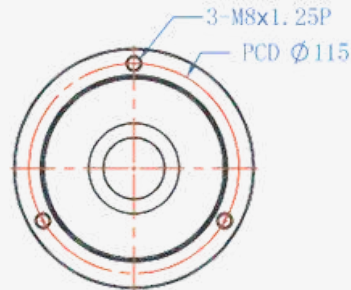
RHS - ES96-52



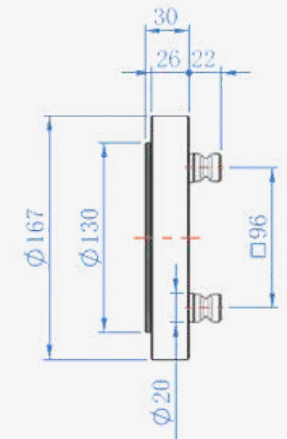
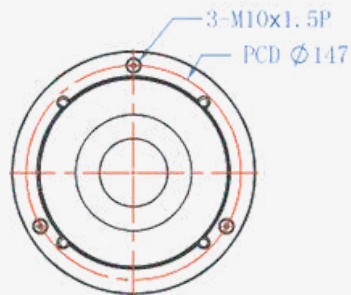
Series No		64912
Model		RHS - ES96-52
Dimensions	mm	150 x 126 x30
Zero-point system	mm	96/52
Zero-point bolt.	mm	16
Compatible		RHS-PV77-54 / PV77-75
Max. tightening torque	Nn	45
Holding force (4 studs)	Kn	60
Accuracy	mm	0.005
Weight	kg	3.4

Zero-point flange plate for jaw chuck

5" Flange plate

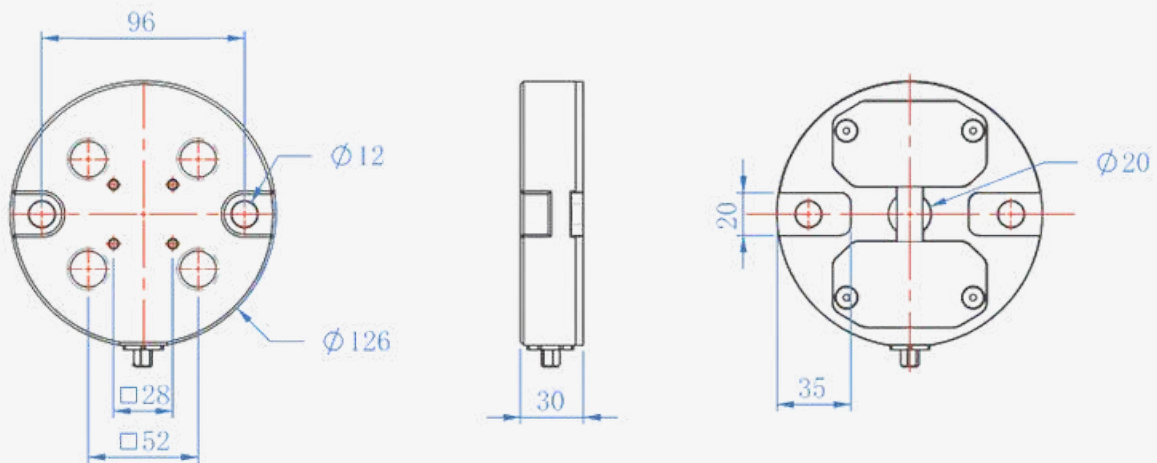


6" Flange plate



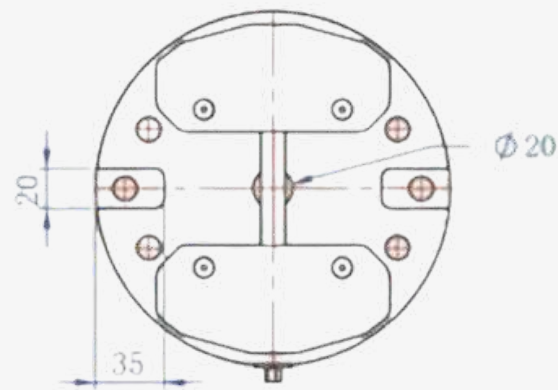
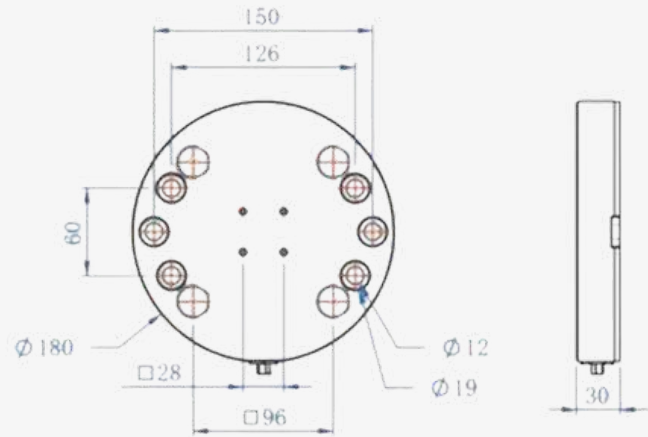
Series No	64915	64916
Model	RHS- ER5	RHS- ER6
Dimensions mm	132x30	167x30
Zero-point system mm	52	96
Zero-point bolt mm	16	20
Hole pattern	115	147
Weight kg	2.0	7.0

RHS - ER52



Series No		64920
Model		RHS - ER52
Dimensions	mm	126 x30
Zero-point system	mm	52
Zero-point bolt.	mm	16
Compatible		RHS-PV77-54 / PV77-75
Max. tightening torque	Nn	45
Holding force (4 studs)	Kn	60
Accuracy	mm	0.005
Weight	kg	1.9

RHS - ER96



Series No		64921
Model		RHS - ER96
Dimensions	mm	180 x30
Zero-point system	mm	96
Zero-point bolt.	mm	20
Compatible		RHS-PV125-75 / PV125-125
Max. tightening torque	Nn	45
Holding force (4 studs)	Kn	60
Accuracy	mm	0.008
Weight	kg	4.7

SELF- CENTERING WISE

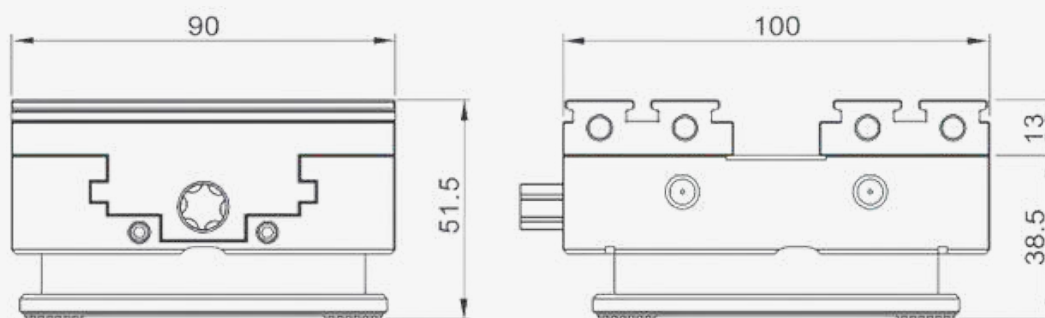
RHS - PV100W

Features

- Quickly change the direction of the jaws and rotate 180° to increase the clamping range.
- Dust protective cover is included.
- Clamping repeating accuracy within 0.005mm.
- Compatible with EROWA & System-3R

M Stainless steel

H HRC500~520



(Standard large and small jaw sets provided)



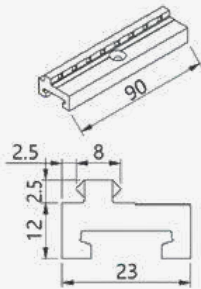
Series No	Model	Description	N.W.
64850-100W	RHS- PV100W	EROWA,SYSTEM-3R	3.0 KG

RHS - PV100W

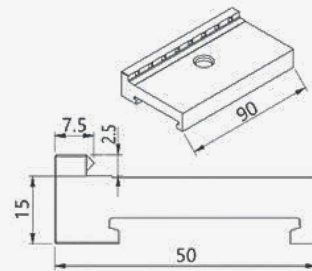
M SKD61 **H** QPQ HV9500

M SKD61 **H** QPQ HV9500

Type A

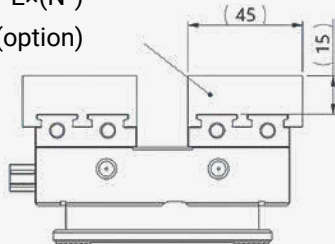


Type B



Clamping demo

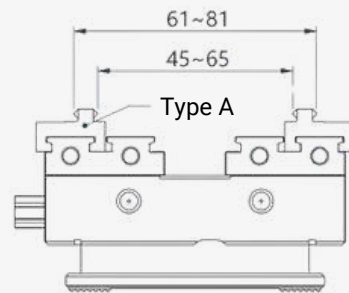
Ex(N)
Soft Jaw (option)



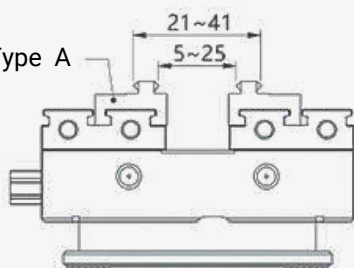
61~81

45~65

Type A

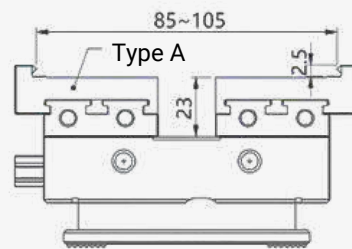


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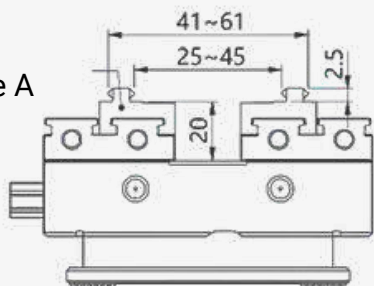


85~105

Type A

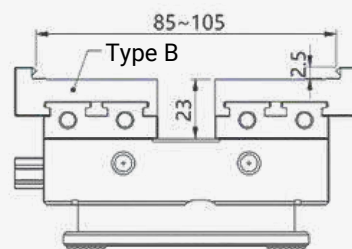


Type A



85~105

Type B

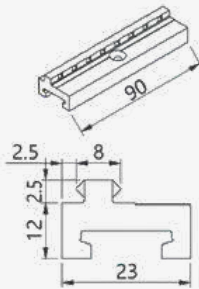


RHS - PV100W

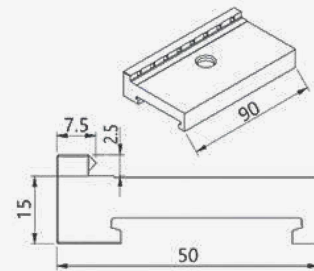
M SKD61 **H** QPQ HV9500

M SKD61 **H** QPQ HV9500

Type A

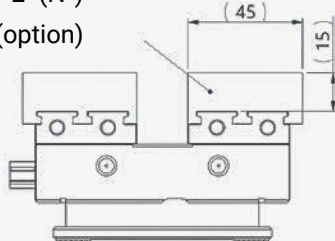


Type B



Clamping demo

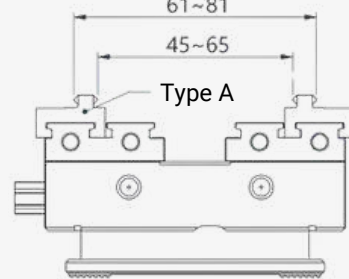
Ex(N)
Soft Jaw (option)



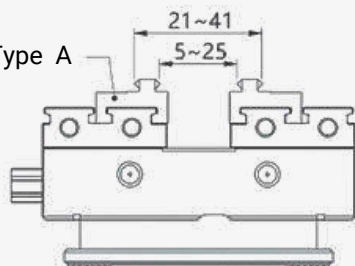
61~81

45~65

Type A

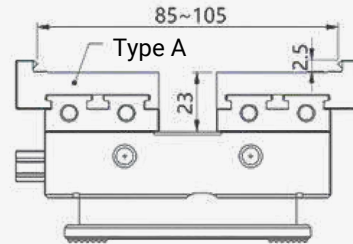


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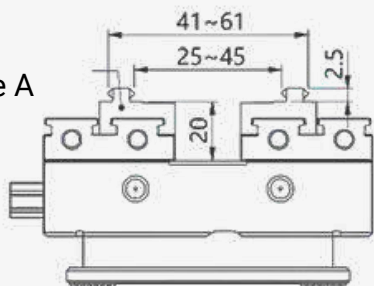


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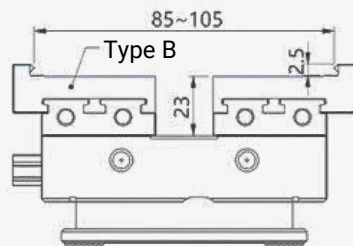


Type A



85~105

Type B

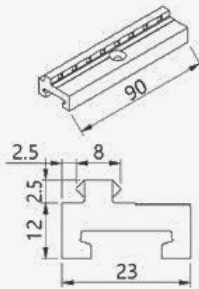


RHS - PV100W

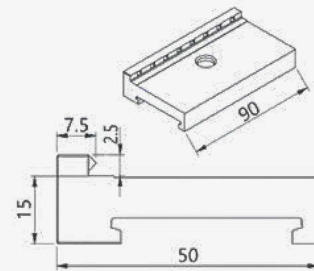
M SKD61 **H** QPQ HV9500

M SKD61 **H** QPQ HV9500

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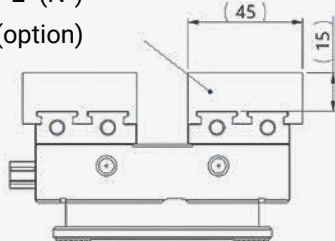


Type B



Clamping demo

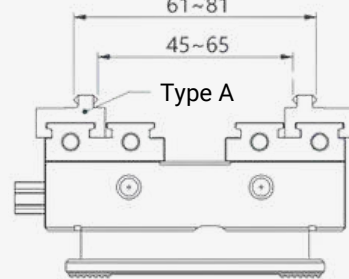
Ex(N)
Soft Jaw (option)



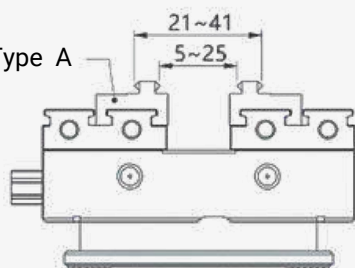
61~81

45~65

Type A

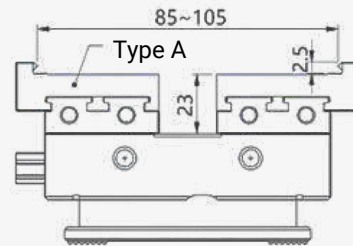


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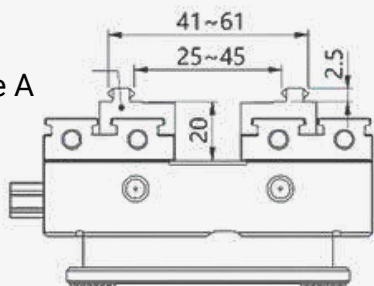


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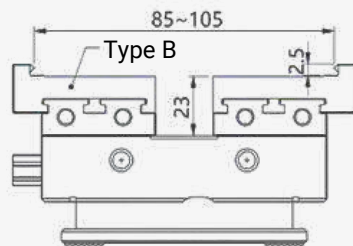


Type A



85~105

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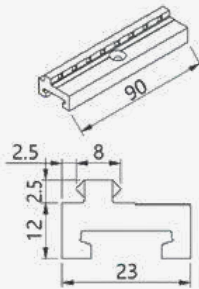


RHS - PV100W

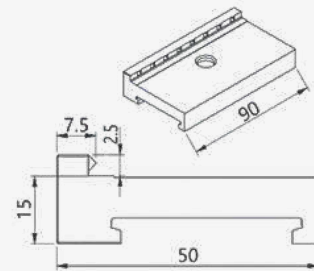
M SKD61 **H** QPQ HV9500

M SKD61 **H** QPQ HV9500

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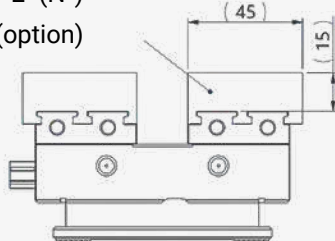


Type B



Clamping demo

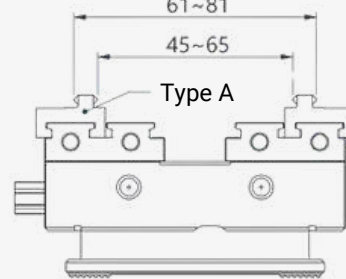
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Soft Jaw (option)



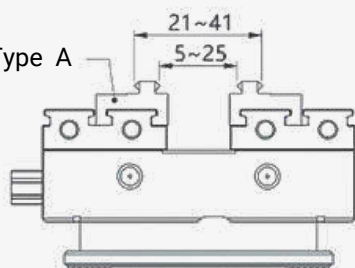
61~81

45~65

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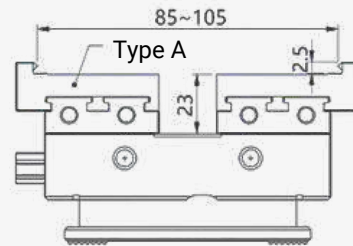


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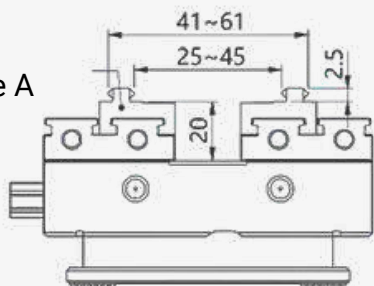


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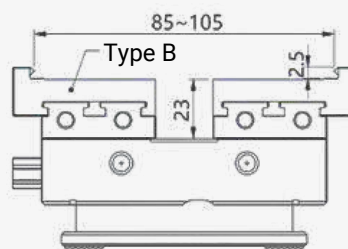


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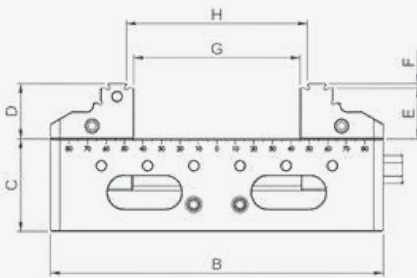
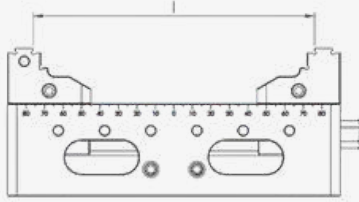


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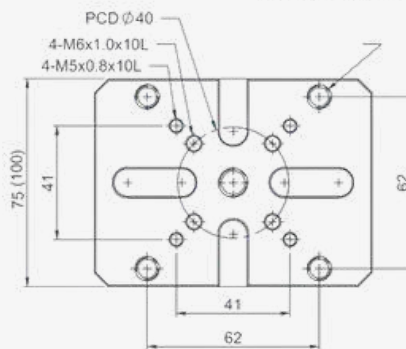
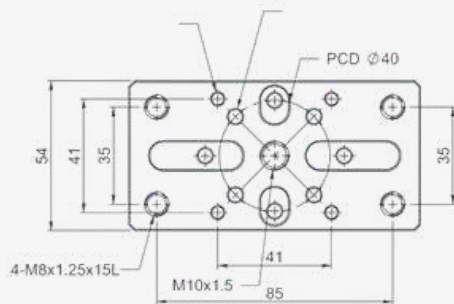
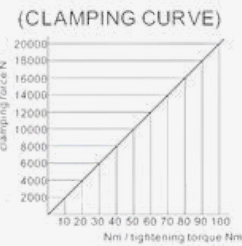
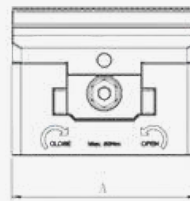
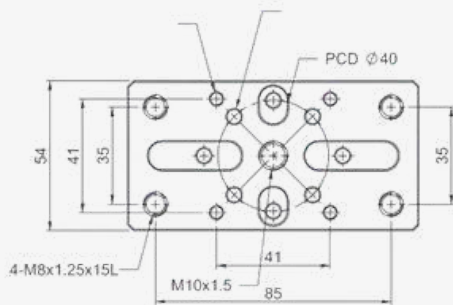
Type B



RHS-PV204V / 305V / 407V

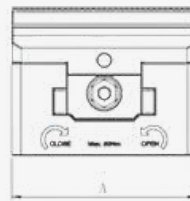
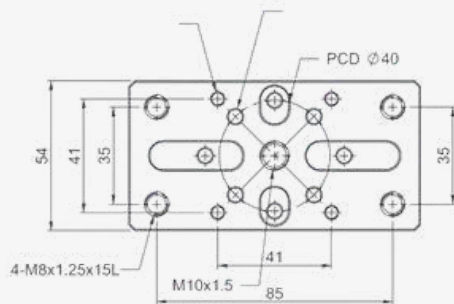
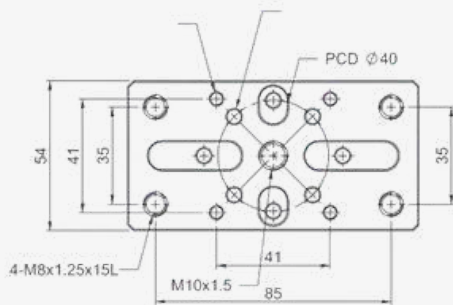
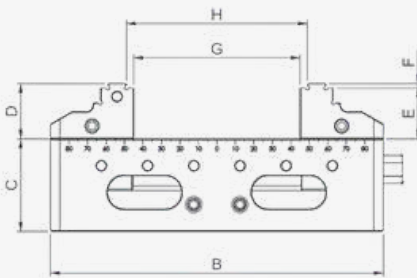
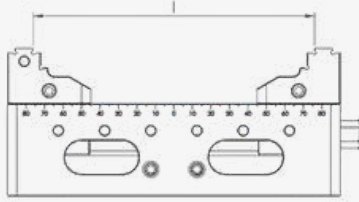


Series No	Compatible with
RHS-PV204V	ER-009214 / 3R-651.7-P
RHS-PV305V	ER-009214 / ER-011599 / 3R-651.7-P
RHS-PV407V	ER-009214 / ER-011599 / 3R-651.7-P

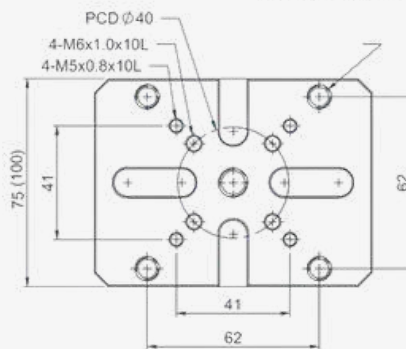
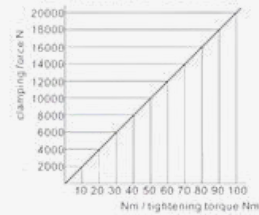


Series No	Model	A	B	C	D	E	F	G	H	I	N.W
64850-204V	PV204V	54	105	50	20	18	2	0~35	8~43	42~77	2.3kg
64850-305V	PV305V	75	130	50	21.5	19.5	2	0~50	8~58	52~102	3.8kg
64850-407V	PV407V	100	180	50	30	27.5	2.5	0~90	8~98	62~152	6.8g

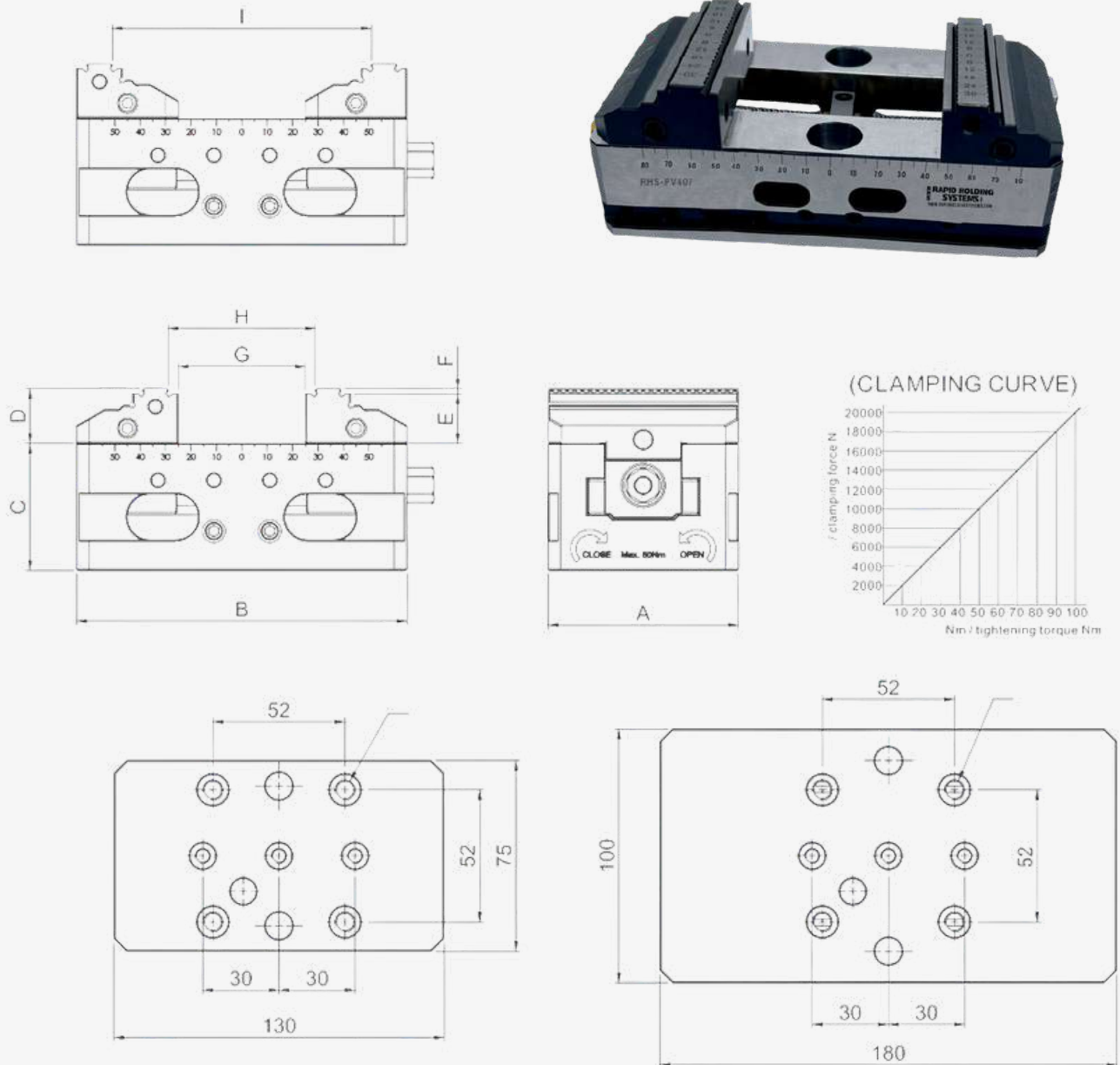
RHS-PV204V / 305V / 407V



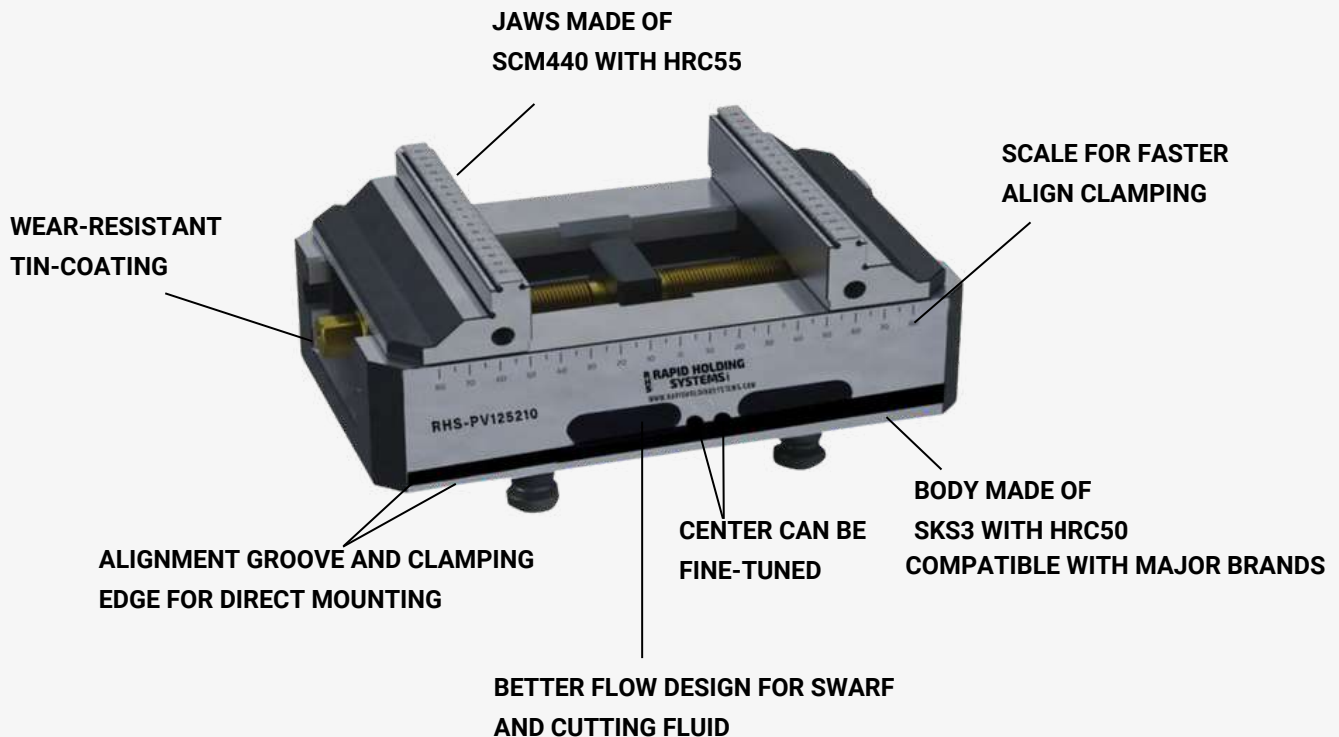
(CLAMPING CURVE)



Series No	Model	A	B	C	D	E	F	G	H	I	N.W
64850-204V	PV204V	54	105	50	20	18	2	0~35	8~43	42~77	2.3kg
64850-305V	PV305V	75	130	50	21.5	19.5	2	0~50	8~58	52~102	3.8kg
64850-407V	PV407V	100	180	50	30	27.5	2.5	0~90	8~98	62~152	6.8g

RHS-PV305/407


Series No	Model	A	B	C	D	E	F	G	H	I	N.W
64850-305	PV305	75	130	50	21.5	19.5	2	0~50	8~58	52~102	3.8kg
64850-407	PV407	100	180	50	30	27.5	2.5	0~90	8~98	62~152	6.8g



SIMPLICITY AND FELIXBILITY

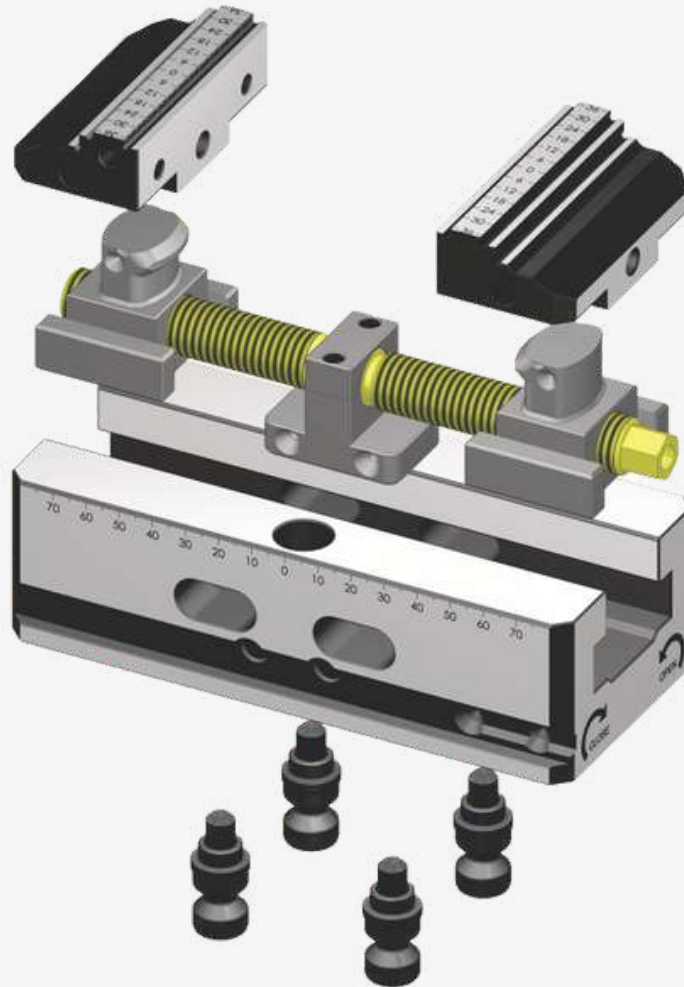
PQR 5-axis centering vise is designed to be practical and can be utilized for a wide range of applications; 3-axis Vertical, 4-axis horizontal and 5-axis machining centers all have the right solution.

In our updated design, optimization on the ease of use, with simplicity and flexibility.

Compatible with 52 & 96 systems on major brands.

Features are added below:

1. The screwless clamping jaws can be assembly 180° over in seconds for larger clamping range.
2. Patented swing 1.5° design on one side clamping jaw for better gripping when workpiece is non-parallel.
3. Patented fine-tuning center mechanism, easy to adjustify.
4. Special angle lock mechanism, preventing workpiece lifting when locked.



FUNCTIONAL CHARACTERISTICS

Simple and clever. Basically composed of 8 individual parts, the design is simplified to basic. Shape is determined by function to produce maximum benefit in practice. The emphasis is on serviceability, operation and flexibility.

The vise can be used for a variety of clamping tasks, in addition to blank clamping, and with a variety of accessory options.

PREMIUM SELF-CENTERING VISE



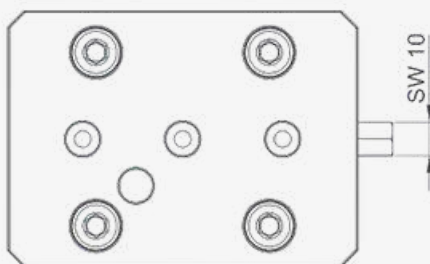
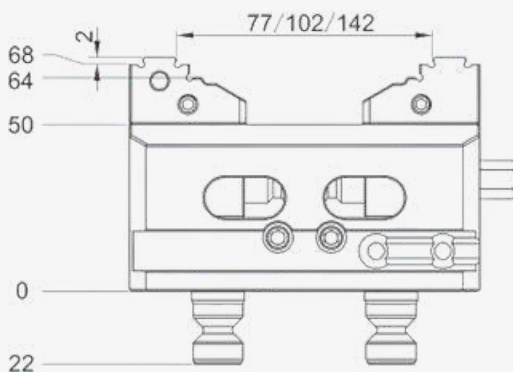
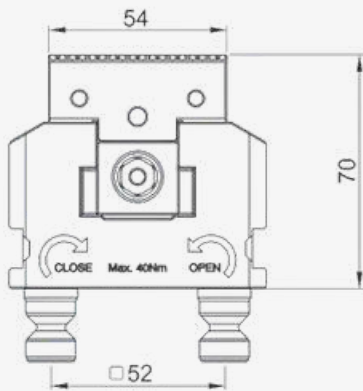
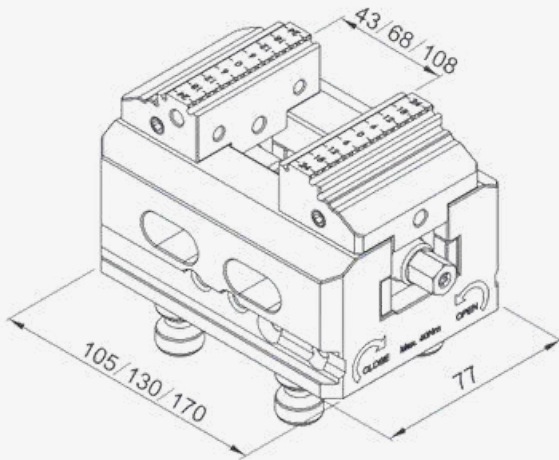
RHS - PV7754
Features

- Quickly change the direction of the jaws and rotate 180° to increase the clamping range.
- Special angle lock mechanism, preventing workpiece lifting when locked.
- Clamping repeating accuracy within 0.005mm.
- Special swing 1.5° design on one side clamping jaw for better gripping when workpiece is non-parallel.



Series No	64880-54	64881-54	64882-54
Model	RHS- PV354105	RHS- PV354130	RHS- PV354170
Body length mm	105	130	170
Clamping range mm	0~77	0~102	0~142
Jaw width mm	54		
Zero-point system	52		
Zero-point bolt	16		
Tightening torque Nm	60		
Clamping force	12		
Centring accuracy	0.005		
Weight kg	3.0	3.7	4.6

RHS - PV77-54



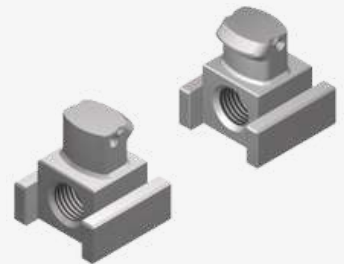
5-Axis Self-Centering Vise

Jaw set



Series No	64800-J54
Jaw width mm	54
Compatible	RHS-PV354105 / 130 / 170

Nut set



Series No	64800-N14
Screw Nut mm	M14
Compatible	RHS-PV354105 / 130 / 170

Screw set



Series No	64800-S14-105 / 130 170
Screw size mm	M14x115 / 140 / 180
Compatible	RHS-PV354105 / 130 / 170

Zero-point
bolt set



Series No	64800-S14-105 / 130 170
Bolt size mm	16
Compatible	RHS-PV354105 / 130 / 170

RHS - PV77-75

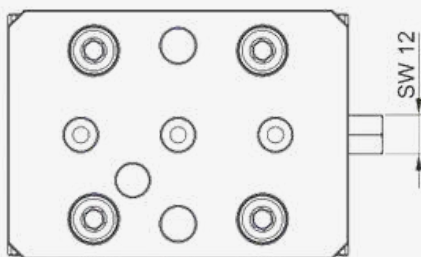
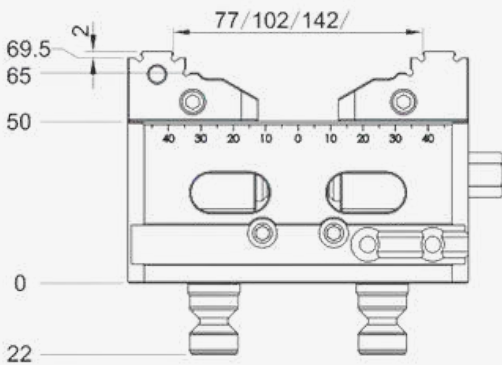
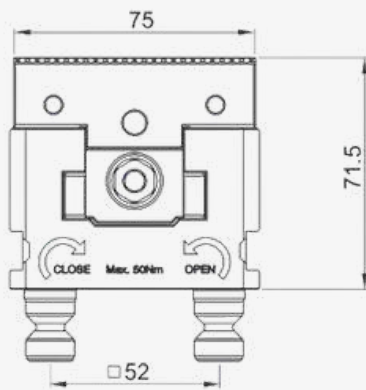
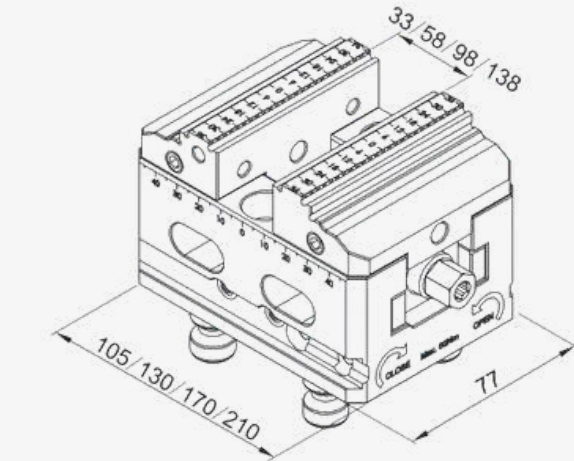
Features

- Quickly change the direction of the jaws and rotate 180° to increase the clamping range.
- Special angle lock mechanism, preventing workpiece lifting when locked.
- Clamping repeating accuracy within 0.005mm.
- Special swing 1.5° design on one side clamping jaw for better gripping when workpiece is non-parallel



Series No	64883-75	64884-75	64885-75	64886-75
Model	RHS- PV375105	RHS- PV375130	RHS- PV375170	RHS- PV375210
Body length mm	105	130	170	170
Clamping range mm	0~77	0~102	0~142	0~182
Jaw width mm	75			
Zero-point system	52			
Zero-point bolt	16			
Tightening torque Nm	70			
Clamping force	14			
Centring accuracy	0.005			
Weight kg	3.3	3.9	4.8	5.7

RHS - PV77-75



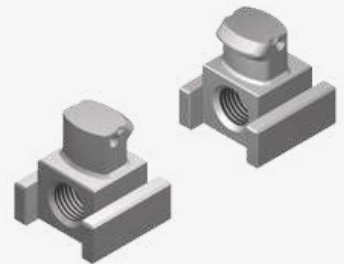
5-Axis Self-Centering Vise

Jaw set



Series No	64800-J75
Jaw width mm	75
Compatible	RHS-75PV375105 / 130 / 170 / 210

Nut set



Series No	64800-N16
Screw Nut mm	M16
Compatible	RHS-PV375105 / 130 / 170 / 210

Screw set



Series No	64800-S16-105/130/170/210
Screw size mm	M16x115 / 140 / 180 / 220
Compatible	RHS-PV375105 / 130 / 170 / 210

Zero-point
bolt set



Series No	64942-16
Bolt size mm	16
Compatible	RHS-PV375105 / 130 / 170 / 210

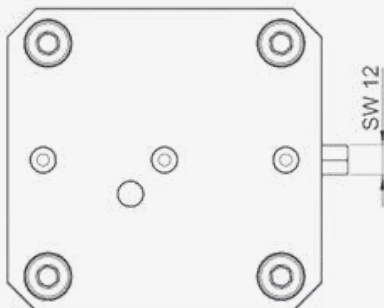
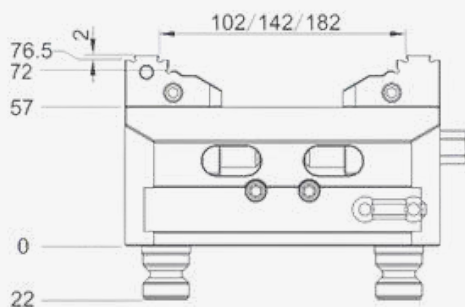
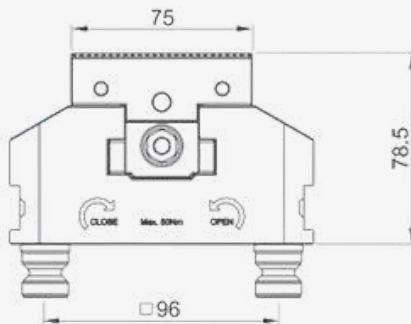
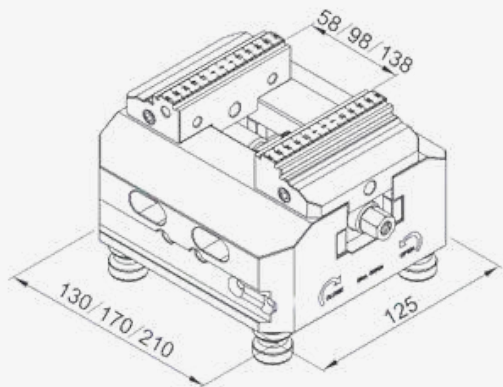
RHS - PV125-75**Features**

- Quickly change the direction of the jaws and rotate 180° to increase the clamping range.
- Special angle lock mechanism, preventing workpiece lifting when locked.
- Clamping repeating accuracy within 0.005mm.
- Special swing 1.5° design on one side clamping jaw for better gripping when workpiece is non-parallel



Series No	64887-75	64888-75	64889-75
Model	RHS- PV575130	RHS- PV575170	RHS- PV575210
Body length mm	130	170	210
Clamping range mm	0~102	0~142	0~182
Jaw width mm		75	
Zero-point system		96	
Zero-point bolt		20	
Tightening torque Nm		70	
Clamping force		14	
Centring accuracy		0.005	
Weight kg	6.7	8.6	10.4

RHS - PV125-75



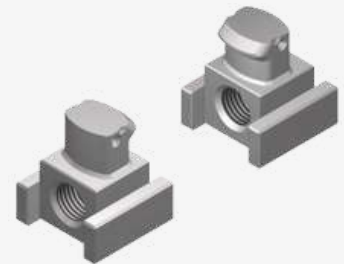
5-Axis Self-Centering Vise

Jaw set



Series No	64800-J75
Jaw width mm	75
Compatible	RHS-PV575130 / 170 / 210

Nut set



Series No	64800-N16
Screw Nut mm	M16
Compatible	RHS-PV575130 / 170 / 210

Screw set



Series No	64800-S16-105/130/170/210
Screw size mm	M16x140 / 180 / 220
Compatible	RHS-PV575130 / 170 / 210

Zero-point
bolt set



Series No	64942-20
Bolt size mm	20
Compatible	RHS-PV575130 / 170 / 210

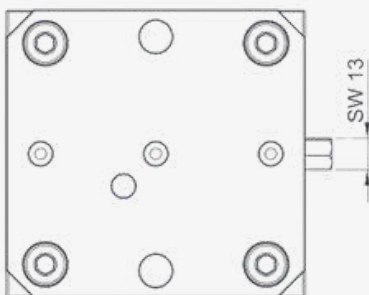
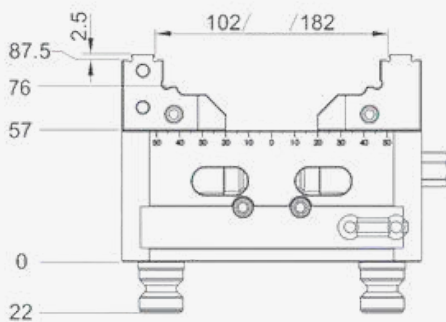
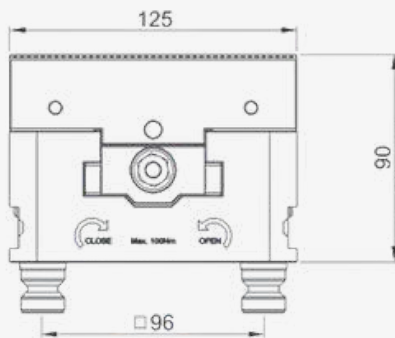
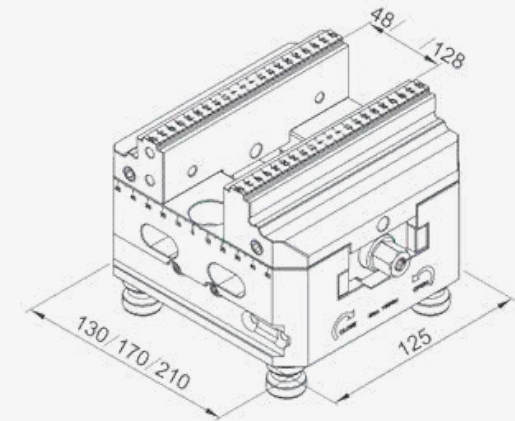
RHS - PV125-125**Features**

- Quickly change the direction of the jaws and rotate 180° to increase the clamping range.
- Special angle lock mechanism, preventing workpiece lifting when locked.
- Clamping repeating accuracy within 0.005mm.
- Special swing 1.5° design on one side clamping jaw for better gripping when workpiece is non-parallel



Series No	64890-125	64891-125	64892-125
Model	RHS- PV125130	RHS- PV125170	RHS- PV125210
Body length mm	130	170	210
Clamping range mm	0~102	0~142	0~182
Jaw width mm		125	
Zero-point system		96	
Zero-point bolt		20	
Tightening torque Nm		100	
Clamping force		16	
Centring accuracy		0.005	
Weight kg	8.0	9.8	11.5

RHS - PV125-125



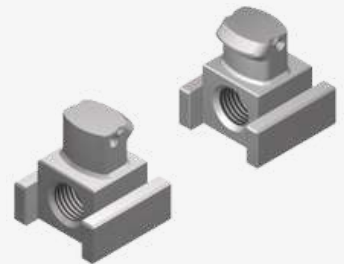
5-Axis Self-Centering Vise

Jaw set



Series No	64800-J125
Jaw width mm	125
Compatible	RHS-PV125130 / 170 / 210

Nut set



Series No	64800-N19
Screw Nut mm	M19
Compatible	RHS-PV125130 / 170 / 210

Screw set



Series No	64800-S19-130/170/210
Screw size mm	M19x140 / 181 / 221
Compatible	RHS-PV125130 / 170 / 210

Zero-point
bolt set



Series No	64942-20
Bolt size mm	20
Compatible	RHS-PV125130 / 170 / 210

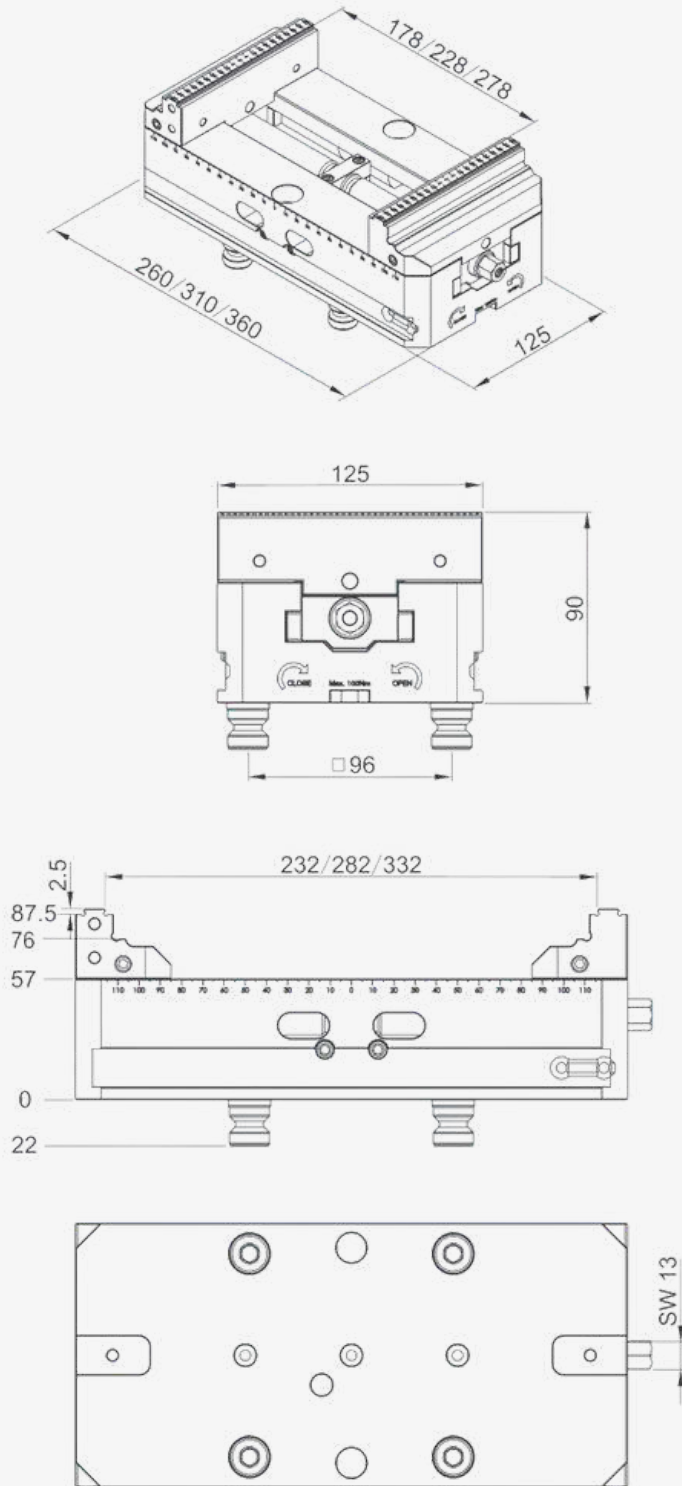
RHS - PV125-125**Features**

- Quickly change the direction of the jaws and rotate 180° to increase the clamping range.
- Special angle lock mechanism, preventing workpiece lifting when locked.
- Clamping repeating accuracy within 0.005mm.
- Special swing 1.5° design on one side clamping jaw for better gripping when workpiece is non-parallel



Series No	64893-125	64894-125	64895-125
Model	RHS- PV125260	RHS- PV125310	RHS- PV125360
Body length mm	260	310	360
Clamping range mm	0~232	0~282	0~332
Jaw width mm		125	
Zero-point system		96	
Zero-point bolt		20	
Tightening torque Nm		100	
Clamping force		16	
Centring accuracy		0.005	
Weight kg	13.8	16.1	18.4

RHS - PV125-125

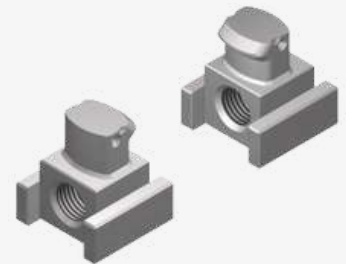


Jaw set



Series No	64800-J125
Jaw width mm	125
Compatible	RHS-PV125260 / 310 / 360

Nut set



Series No	64800-N19
Screw Nut mm	M19
Compatible	RHS-PV125260 / 310 / 360

Screw set



Series No	64800-S19-260/310/360
Screw size mm	M19x271 / 321 / 371
Compatible	RHS-PV125260 / 310 / 360

Zero-point
bolt set

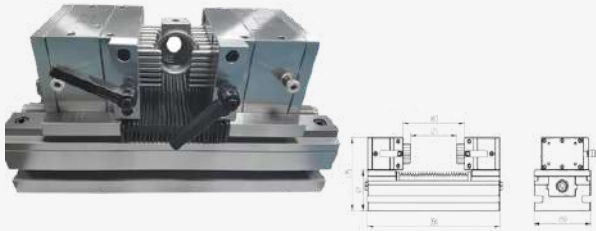


Series No	64942-20
Bolt size mm	20
Compatible	RHS-PV125260 / 310 / 360

FLEXIBLE CLAMPING VISES



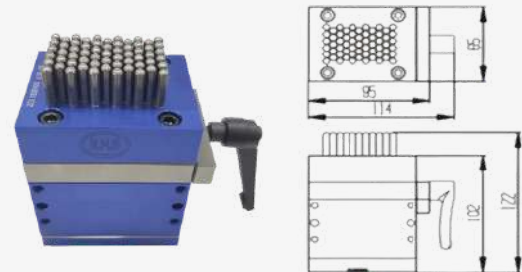
RHS-FV99 Flexible Tooling Self Centering Vise



Specifications

Size	350x150X162mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	226p
Stroke of cylinder	180mm
Max loading weight	250 kg
Pressure	6kg
Net weight	35 kg

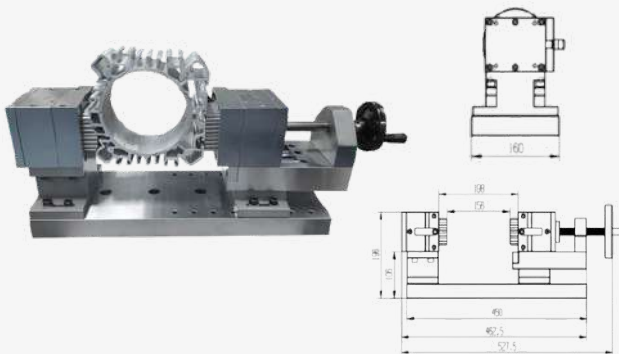
RHS-FV27 95x65 CNC Flexible tool



Specifications

Size	95x65X122mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	60p
Stroke	20mm
Max loading weight	120kg
Max locking force	20nm
Net weight	2.3 kg

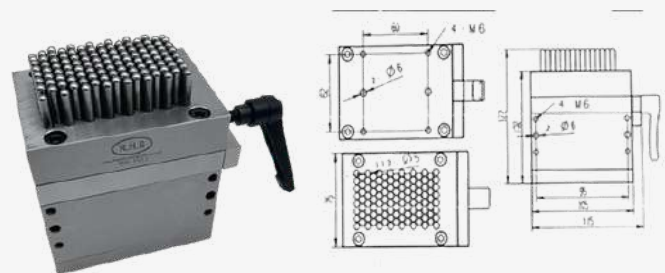
RHS-FV04 Flexible Tooling Vise for CNC Machining



Specifications

Size	450x160X171mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	226p
Stroke of cylinder	180mm
Max loading weight	250 kg
Pressure	6kg
Net weight	42kg

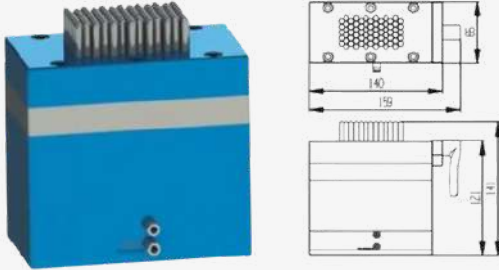
RHS-FV11 Flexible Clamping Tool 115X75X122mm



Specifications

Size	115x75X122mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	113p
Stroke	20mm
Max loading weight	250 kg
Max locking force	30nm
Net weight	3.5kg

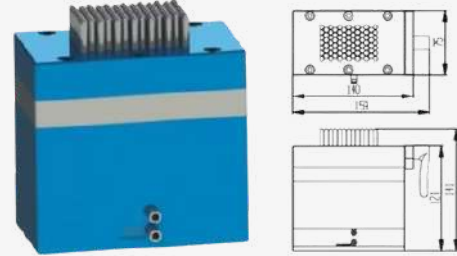
RHS-FV17 Pneumatic Flexible Fixture 140x65mm



Specifications

Size	140x65X141mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	71p
Stroke	20mm
Max loading weight	120kg
Pressure	6kg
Net weight	5kg

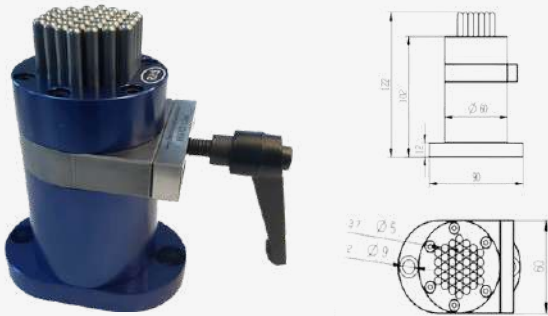
RHS-FV27 Pneumatic Flexible Fixture 140x75mm



Specifications

Size	140x75X141mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	85p
Stroke	20mm
Max loading weight	150kg
Max locking force	6kg
Net weight	6kg

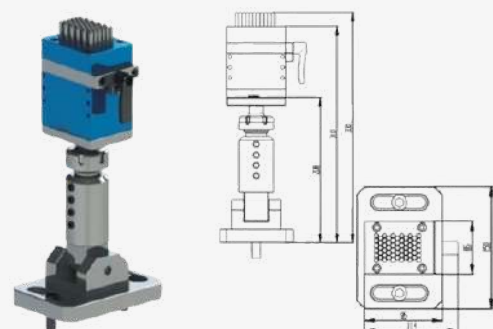
RHS-FV25 Flexible Positioning Clamping D60 Vise



Specifications

Size	90x60X122mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	37p
Stroke	20mm
Max loading weight	75kg
Pressure	15nm
Net weight	1.25kg

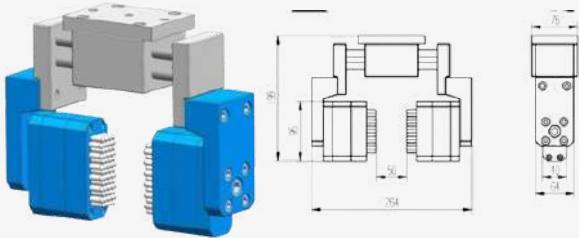
RHS-FV42 150x105 Extendable Flexible pins (manual)



Specifications

Size	150x105X330mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	66p
Stroke	20mm
Max loading weight	80kg
Max locking force	20nm
Net weight	7.5kg
Application	Used to detect various irregular parts

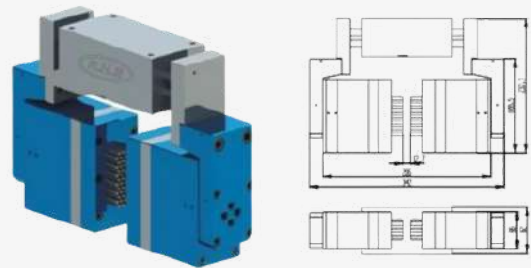
RHS-FV38 Robotic automation flexible pins (With cylinder)



Specifications

Size	264x76X199mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	113p
Stroke	100mm
Max loading weight	80kg
Pressure	6kg
Net weight	6kg

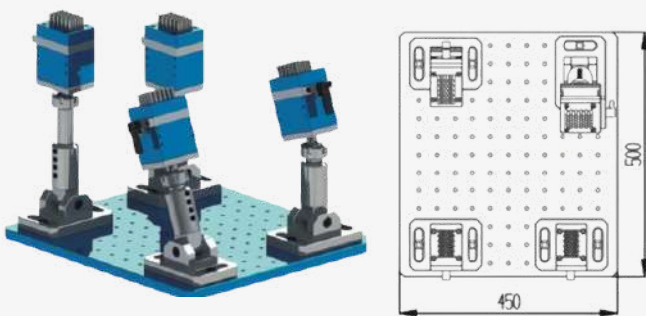
RHS-FV39 Robotic automation flexible pins (With cylinder)



Specifications

Size	330x82X237mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	170p
Stroke	180mm
Max loading weight	120kg
Pressure	6kg
Net weight	6kg

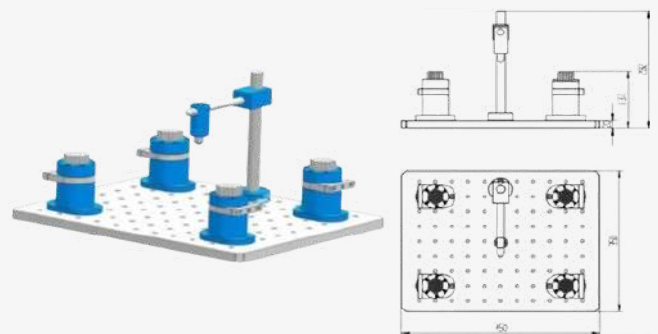
RHS-FV41 Flexible pins inspection fixture (manual)



Specifications

Size	450x500X350mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	148p
Stroke	20mm
Max loading weight	180kg
Max locking force	40kg
Net weight	1.25kg
Application	Used to detect various irregular parts

RHS-FV40 - D80 Flexible pins inspection fixture (manual)



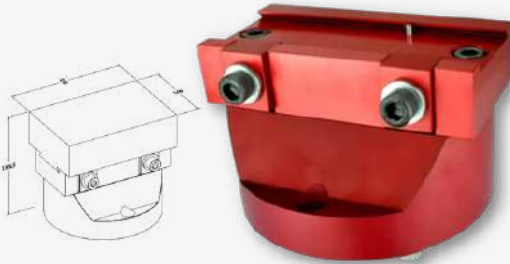
Specifications

Size	450x350X292mm
Material	High quality steel
Hardness	48-52HRC
The diameter pins	5mm
Pins quantity	148p
Stroke	20mm
Max loading weight	100kg
Max locking force	20mm
Net weight	16kg
Application	Used to detect various irregular parts

DOVETAIL VISES



Dovetail Pallet Steel



Specifications	RHS-DV8645	RHS-DV8638
Version	U50 without Power Centering Plate.	U50 with Power Centering Plate
Application	For using 5 axis machine	
Advantage	Unique forked tail holding position, workpiece repeatability with 0.02mm. Easy to clamping one time and multi-surface machining.	
Clamping shape	Rectangular	
Size	155*100*139.5 mm	

Dovetail Pallet for Multi-Surface Machining



Specifications	RHS-DV8634	RHS-DV8629
Version	U16 with Power Centering Plate	U16 without Power Centering Plate
Advantage	Unique forked tail holding position, Workpiece repeatability with 0.02mm, easy to clamping one time and multi-surface machining.	
Clamping shape	Rectangular	
Size	D148*87mm	
Accuracy	0.02mm	
Application	For using 5 axis machine	

Dovetail Slot Collet D49 for Metal Processing



Specifications	RHS-DV8593
Version	D74*40 mm, with a dovetail width of 25 mm and standard ITS 50 interface. Connecting the machine or mounting plate with screws
Application	Copper, aluminum and other metal cutting processing.
Advantage	Blank positioning, small clamping position, 5-axis machining per time. Small size and wide installation range
Material	Stainless steel
Dovetail Angle	60°

Dovetail Slot Collet D74 for Metal Processing



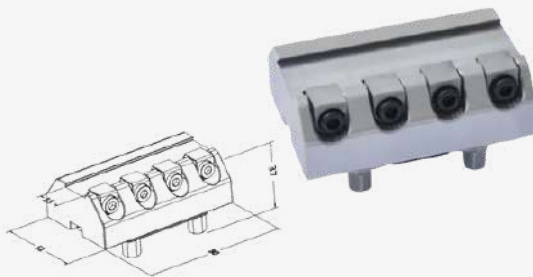
Specifications	RHS-DV8599
Version	D49*30mm, with dovetail width 15mm and standard ITS 50 interface. Connecting the machine or mounting plate with screws
Application	Copper, aluminum and other metal cutting processing
Advantage	Blank positioning, small clamping position, 5-axis machining per time. Small size and wide installation range
Material	Stainless steel
Dovetail Angle	60°

Dovetail Vise mounted on System 3R compatible Pallet



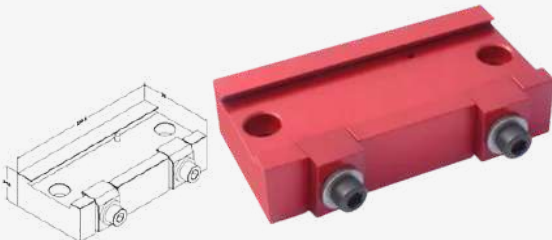
Specifications	RHS-DV8580
Dovetail Vise mounted	Erowa compatible plate
Clamping width	15mm/ 20mm/25mm
Version	System size 50
Application	Suited for clamping blanks, fork tail style workpiece<3mm

Dovetail Vise mounted on Erowa compatible Plate



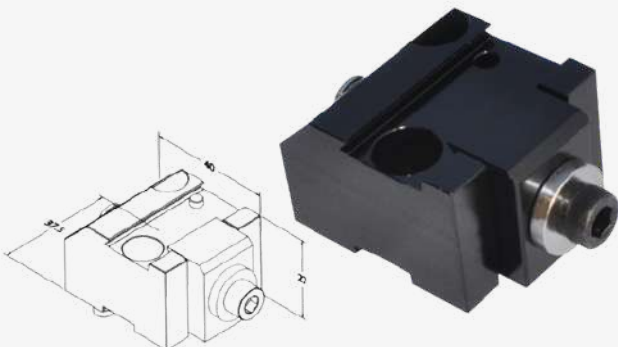
Specifications	RHS-DV8576
Dovetail Vise mounted	System 3R compatible pallet
Clamping width	15mm/ 20mm/25mm
Advantage	Dovetail design quickly locks the part in place for extreme clamping strength and rigidity.
Weigh	2 kg

Dovetail Holder U50 for 5-Axis CNC Machining



Specifications	RHS-DV8624
Version	Dovetail Holder U50 for 5-Axis CNC Machining - System size 50
Clamping range	50mm
Application	Suited for clamping blanks, fork tails style workpiece less than 3m
Weigh	0.5 kg

5-Axis Slotted Dovetail Collet U16 for CNC Machining



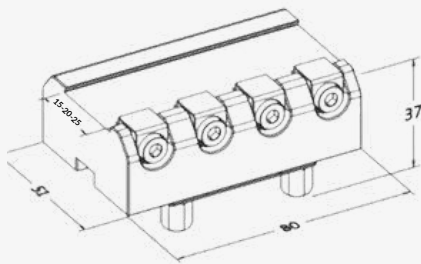
Specifications	RHS-DV8619
Version	Dovetail Collet U16 for 5- Axis CNC Machining - System size 50 - Clamping width 15mm
Clamping range	16mm
Application	Suited for clamping blanks
Weigh	0.5 kg

Dovetail Vise U25-50 for 5-Axis Machining



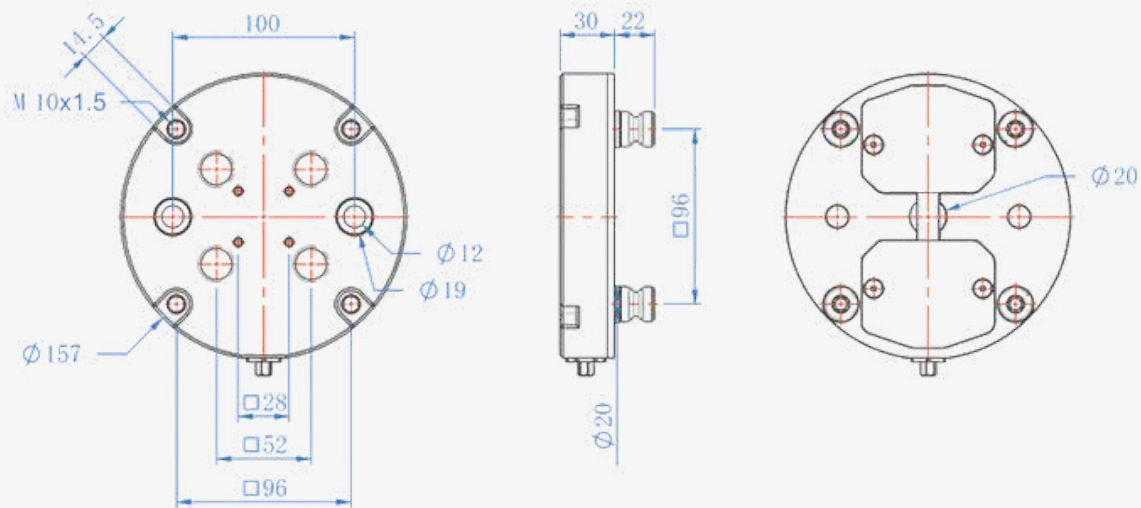
Specifications	RHS-DV8587
Version	51*51*22.8MM With dovetail width 25mm and standard ITS 50 interface, a dovetail angle 55°
Application	Copper , aluminum and other metal cutting processing
Advantage	Blank positioning, small clamping position, large clamping force,5-axis machining pre-time. clamping outside the machine, fast switching
Weigh	2 kg

Precision Dovetail Vise U25 for Cutting Processing



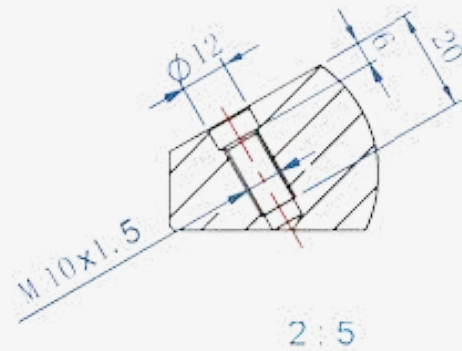
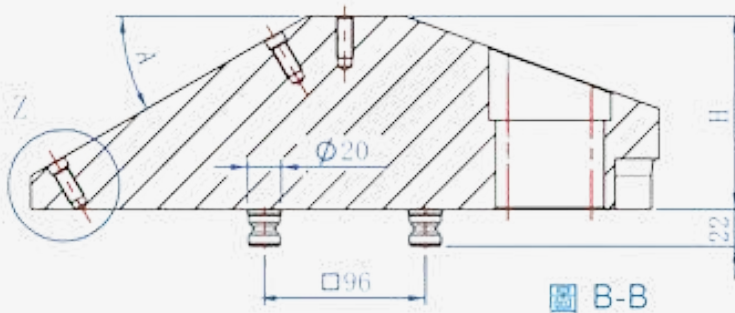
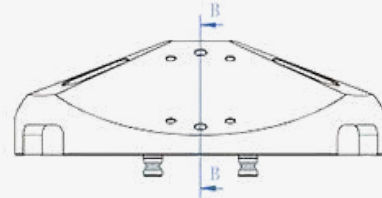
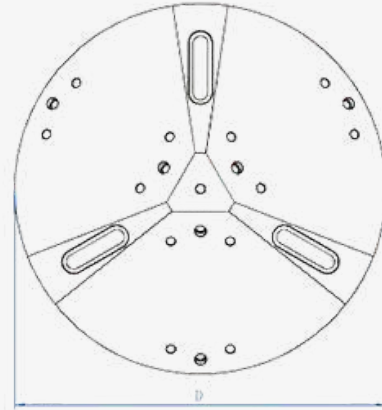
Specifications	RHS-DV8615	RHS-DV8609	DV8603
Dovetail witht	25mm	20mm	15mm
Version	Precision Dovetail Vise U25. Clamp length 80mm, with dovetail width 15mm,20mm,25mm and standard ITS50 interface , dovetail angle 55	Dovetail Collet U20 for CNC Machining. System size 50	5 Axis CNC Fork Tail Collet is Dovetail U15 vise. Clamping length 80mm, and standard ITS 50 interface , dovetail angle 55
Advantage	Small clamping position, large clamping force, 5-axis machining per time, clamping outside the machine, fast switching		
Weigh	0.5 kg		
Application	Copper , aluminum and other metal cutting processing	Dovetail Collet U20 for CNC Machining. System size 50suited for clamping blanks	Copper , aluminum and other metal cutting processing

PYRAMIDS & TOMBSTONES CLAMPING

RHS - ER96-52


Series No		64922
Model		RHS - ER96-52
Dimensions	mm	157 x 30
Zero-point system	mm	96/52
Zero-point bolt	mm	16
Compatible		RHS-PV77-54 / PV77-75
Max. tightening torque	Nn	45
Holding force (4 studs)	Kn	60
Accuracy	mm	0.005
Weight	kg	3.7

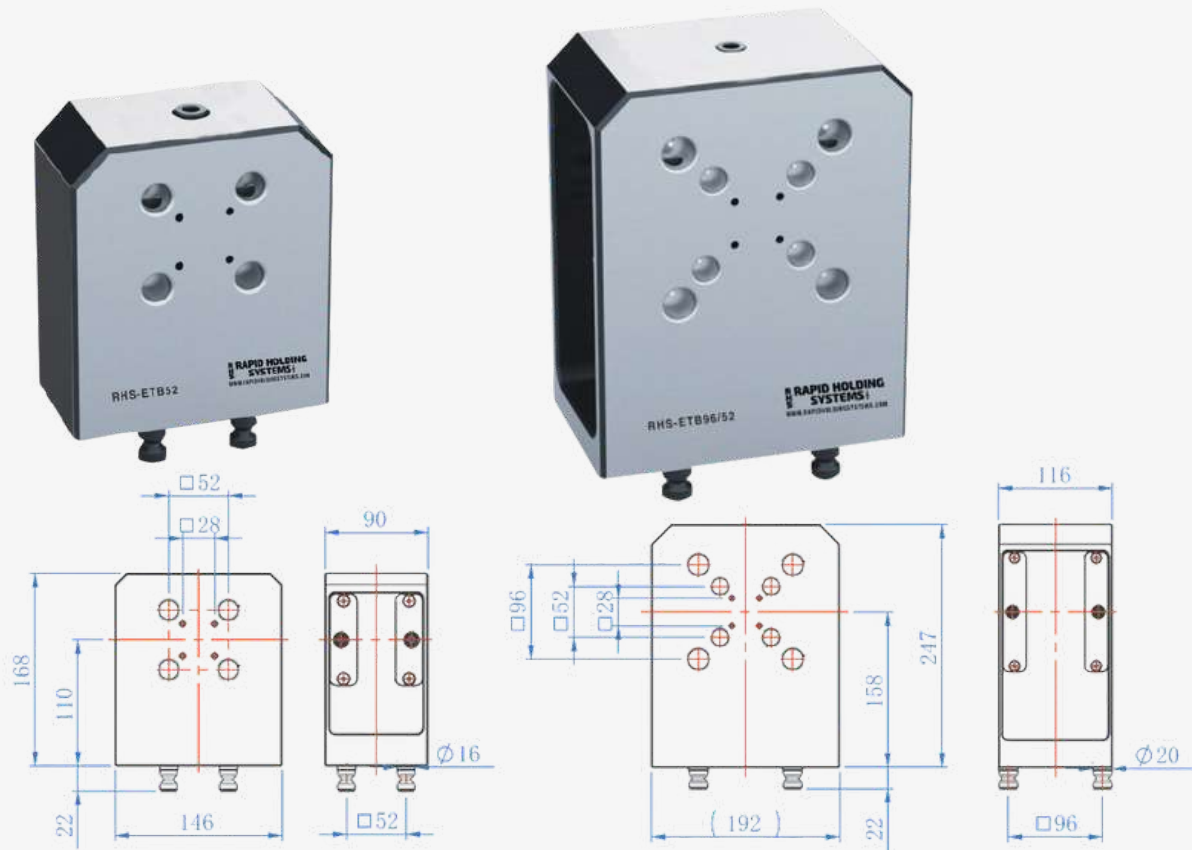
96



Series No	Model	N.W
64926	RHS - EP96	44.3 KG

96/52

With zero-point, twin base is suitable for 3-axis machining center to produce workpiece where originally shall be produced by 5-axis machine



Series No	64927	64928
Model	RHS- ETB52	RHS- ETB96/52
Dimensions	mm	mm
Zero-point system	52	96/52
Zero-point bolt	16	20/16
Compatible	RHS-PV77-54 / PV77-75	RHS-PV77-54 / PV77-75 PV125-75 / PV125-125
Max. tightening torque	Nn	45
Holding force (4 studs)	Kn	60
Accuracy	mm	0.005
Weight	kg	35.2

GET IN TOUCH

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